



Givaudan



IFF

Beverage flavors

- 1. Givaudan 6%
- Intl. Flavors & Fragrances 6%
- *Wild Flavors 5%

Cheese & cheese ingredients

- 1. Kraft Food Ingredients 23%
- 2. Kerry 11%
- Sargento 11%

Kraft Food Ingredients



Colorings

- 1. Sensient 27%
- 2. Chr. Hansen 7%
- D.D. Williamson 7%

Sensient

Dairy flavors

- 1. Edlong Dairy Flavors.. 10%
- *Butter Buds 8%
- 3. Kraft Food Ingredients.. 6%

Edlong Dairy Flavors



Danisco

Emulsifiers

- 1. Danisco 23%
- 2. ADM 6%

Danisco



Enzymes

- 1. Danisco 12%
- 2. Novozymes 8%



Fats & oils

- 1. Cargill 18%
- *ADM 16%
- 3. Bunge 13%

Cargill

Grain products

- 1. Cargill 15%
- 2. ADM 12%
- *ConAgra 11%

Cargill



Gums & hydrocolloids

- 1. TIC Gums 28%
- 2. CP Kelco 11%

TIC Gums

Blue Diamond Almonds

Nuts

- 1. Blue Diamond.. 7%

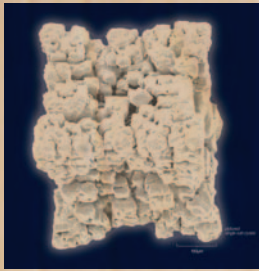


MORE ON THE WEB

In addition to this complete story and listing being on our web site, you can see more comments from respondents' Readers' Choice Awards ballots. You can also see previous years of Readers' Choice Awards dating back to 2004 by typing "Readers' Choice Awards" into the search bar.

Plus, type in the name a supplier – of either equipment or ingredients – and you'll get numerous stories about that company.

*Differences of 2% or less are statistically insignificant



Salt

1. Morton41%
2. Cargill 19%

Morton Starflake

McCormick

Savory flavors

1. McCormick 11%
2. Wild7%
- *Givaudan5%
- *Kraft Food Ingredients. .5%



TIC Gums



Danisco

Stabilizers

1. Danisco 6%
- FMC 6%
- TIC Gums..... 6%



Starches

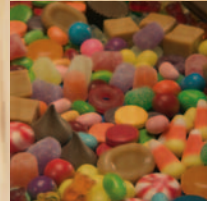
1. National Starch35%
2. Tate & Lyle10%
3. Cargill.....5%

National Starch

Sugar

1. Domino.....34%
2. C&H7%

Domino Amerfond Fondant sugar



Bell Flavors



IFF



Virginia Dare

Sweet flavors

1. Bell Flavors..... 6%
- Intl. Flavors & Fragrances 6%
- Virginia Dare 6%
- *Ottens5%



Sweeteners

1. Tate & Lyle18%
2. Cargill13%
3. ADM 9%

Tate & Lyle

McCormick



Vanilla

1. McCormick 14%
- *Virginia Dare.....12%

FIVE-TIMERS

Our first Readers' Choice Awards were in 2003, but the format was very different. Essentially, there were no ingredient categories that were comparable to the ones we track today. But many of the equipment categories were the same.

There is a small and select group of equipment and service providers that have won their categories every one of those five years. They deserve special recognition:

Control Systems: Rockwell

Extrusion: Wenger

Flow Measurement: Emerson Process Management

Pumps: Waukesha Cherry-Burrell/SPX

Size Reduction: Urschel Laboratories

Uniform Services: Cintas

Ingredient companies that have won all four years their categories have been intact are:

Cheese & Cheese Ingredients: Kraft Food Ingredients

Colorings: Sensient

Dairy Flavors & Ingredients: Edlong Dairy Flavors

Emulsifiers: Danisco

Gums & Hydrocolloids: TIC Gums

Salt: Morton

Savory Flavors: McCormick

Stabilizers: Danisco

Starches: National Starch

Sugar: Domino

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